

# PRODUCT SPECIFICATIONS **SafeTrace<sup>®</sup>** ISOLATED STEAM TRACING **ThermoTube<sup>®</sup>** PRE-INSULATED TUBING ACCESSORIES

# **TERMINATION AND SEAL KITS**

Self-vulcanizing Seal Kit is designed to make a waterproof seal over the end of SafeTrace or ThermoTube. No heat guns or special tools are needed for installation. Product is rated from -40°F (-40°C) to 400°F (204°C).

- Kit components include:
- Self-vulcanizing silicone
- rubber tapeRTV sealant

• RTV sealant

Each kit contains sufficient materials for approximately six (6) terminations.

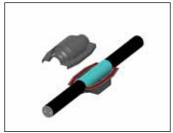


FAK-7 End Seal Kit

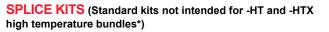
FAK-4 In-line Splice Kit



**Note** . . . Electrical heat trace endterminations and junction box assemblies (if included for TubeTrace SE/ME type heated tube bundles) must be purchased separately.



**Note . . .** Heat trace splice kits and tube fittings must be purchased separately if required.



#### In-Line Splice Kit

is designed to make a weatherproof seal over SafeTrace or ThermoTube splices.

#### FAK-4

(fits 1-1/8" to 2-1/2" O.D. bundles)

FAK-4L (fits 1-7/8" to 3-1/2" O.D. bundles)

## Tee Splice Kit

is designed to make a waterproof seal over SafeTrace or ThermoTube splices.

#### FAK-5

(fits 1-1/8" to 2-1/2" O.D. bundles)

#### FAK-5L

(fits 1-7/8" to 3-1/2" O.D. bundles)

## 90° Elbow Transition Kit

is designed to make a waterproof seal over SafeTrace or ThermoTube splices.

## FAK-2

(fits 1-1/8" to 2-1/2" O.D. bundles)

#### FAK-2L

(fits 1-7/8" to 3-1/2" O.D. bundles)

\* FAK-2L-HT FAK-4L-HT FAK-5L-HT

FAK-5L-HT (for HT, HTX, and HTX-2 High Temperature Bundles)

# Kit components include:

Kit components include:

· Aluminum heat barrier tape

· Stainless steel fasteners

UV resistant ABS shellGlass fiber insulation tape

- UV resistant ABS shell
- Glass fiber insulation tape
- Aluminum heat barrier tapeStainless steel bolts and nuts
- Stamless steel boits and hut
  PTV seelent
- RTV sealant

RTV sealant

# Kit components include:

- UV resistant ABS shell
- Glass fiber insulation tape
- Aluminum heat barrier tape
- Stainless steel bolts and nuts

## RTV sealant



FAK-2 "Ell" Splice Kit



 $\ensuremath{\textbf{Note}}\xspace$  . . . Heater cable splice kits and tube fittings must be purchased separately.



**Note ...** Tube fittings must be purchased separately.

Corporate Headquarters:100 Thermon Dr • PO Box 609 San Marcos, TX 78667-0609 • Phone: 512-396-5801 • 1-800-820-4328 For the Thermon office nearest you visit us at . . . www.thermon.com







# **REPAIR/PATCH KITS**

Repair/Patch Kit ... is designed to make a waterproof seal over splices or outer cover repairs of SafeTrace or ThermoTube bundles.

FAK-8 (8" X 8" patch)

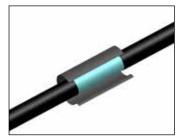
FAK-8L (8" X 96" patch)

# Kit components include:

- · Self-sealing rubber/ fiber glass reinforced thermoplastic
- · Glass fiber insulation
- Heat reflective tape
- Does not include tube fittings, if required



FAK-8



Note . . . Heat trace splice kits and tube fittings, if required, must be purchased separately.

# **ENCLOSURE/SHELTER ENTRY KITS**

- FAK-1 "Split Entry" Surface Mounted Entry Kit is designed to provide an effective transition when SafeTrace or ThermoTube
- must pass through an enclosure or shelter wall. FAK-1
- (fits 1-1/8" to 2-1/2" O.D. bundles)
- Kit components include: · UV resistant ABS shell
- · Glass fiber insulation tape
- · Aluminum foil tape
- · Stainless steel bolts and nuts
- · RTV sealant



FAK-1



#### FAK-9 Bulkhead Entry Heat Shrink Seal provides an effective transition and strainrelief when SafeTrace or ThermoTube

passes through a wall 1" thick or less.

Kit components include: · Heat-shrinkable bulkhead entry

· Factory applied sealant "O"-ring gasket

Catalog Number	" <b>A</b> " Overall Nom. Length in. (mm)	" <b>B</b> " Bundle Max. O.D. in. (mm)	<b>"B"</b> Drill Size in. (mm)	" <b>C"</b> I.D. After Shrinkage in. (mm)	
FAK-9S	4.00 (101.6)	1.60 (40.6)	2 (51.0)	0.75 (19.0)	
FAK-9	4.75 (120.7)	2.10 (53.3)	2.4 (60.0)	0.75 (19.0)	
FAK-9L	7.00 (177.8)	2.90 (73.4)	3.5 (89.0)	1.43 (36.3)	
FAK-9LX	11.50 (292.1)	3.75 (95.0)	4.5 (115.0)	1.50 (38.1)	

# **FASTENING AND CLAMPING**

FT-1H fixing tapes for attaching SafeTrace to piping every 12" (30 cm) or as required.

Catalog	Temperature	Min. Install	Dimensions
Number	Maximum	Temperature	
FT-1H	500°F	-40°F	1/2" x 108'

LCF Clamps are designed to provide support for ThermoTube installations. LCF 1-1/4" (for up to 1-3/8" O.D. bundles) LCF 1-5/8" (for up to 1-3/4" O.D. bundles)



FAK-9

